



# LEGENDEX EXHAUST

PRODUCT CODE: EL-SETDMAX-6

**Isuzu DMAX 3L DPF-back 2016-22 / BT50 3L DPF-BACK 2021**

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## CHECK YOUR PACK LIST

Once you have unpacked the system from the box make sure you have all parts that are listed on the packing list below.

### COMPONENTS

EL-DMAX-6	DPF-Back Adapter
EL-DMAX-7	Muffler Section
EL-DMAX-2	Tail Pipe

### GASKET KIT

3" 2-bolt Gasket	3
Nuts	6
Bolts	6

### TOOLS REQUIRED

- Socket ratchet and various length extension bars
- 14mm spanners for removal of your standard exhaust.
- 14mm spanner for your new exhaust installation.
- Spray lube (e.g. WD40, Innox, Rust Off)
- Portable light



**EL-DMAX-6**



**EL-DMAX-7**



**EL-DMAX-2**

# IMPORTANT

- BEFORE INSTALLING YOUR EXHAUST, PARK YOUR VEHICLE ON LEVEL GROUND ENSURING IT IS IN GEAR (OR PARK) AND THE HANDBRAKE IS APPLIED. NEVER USE A JACK TO SUPPORT THE WEIGHT OF THE VEHICLE WHILE WORKING ON IT.
- Wear protective clothing including eye wear when installing the exhaust system.
- Wait until the vehicle's engine and exhaust system has completely cooled BEFORE you begin to remove the existing exhaust.

## REMOVING YOUR EXHAUST

### STEP 1

Once the engine is cold, spray all the factory exhaust mounting points on vehicle with spray lube. It's also a good idea to pre-soak night before.

### STEP 2

Starting with the tail pipe, undo all exhaust nuts and bolts working your way forward. Remove each part as it becomes separated from the exhaust. You may require some more spray lube to help dislodge from rubber mounts.

### STEP 3

Ensure any damaged exhaust mounts are replaced at this time (or you may void your warranty) to prevent future problems (vibrations, rattling or breakage) once the new exhaust is fitted.



# INSTALLING YOUR NEW EXHAUST

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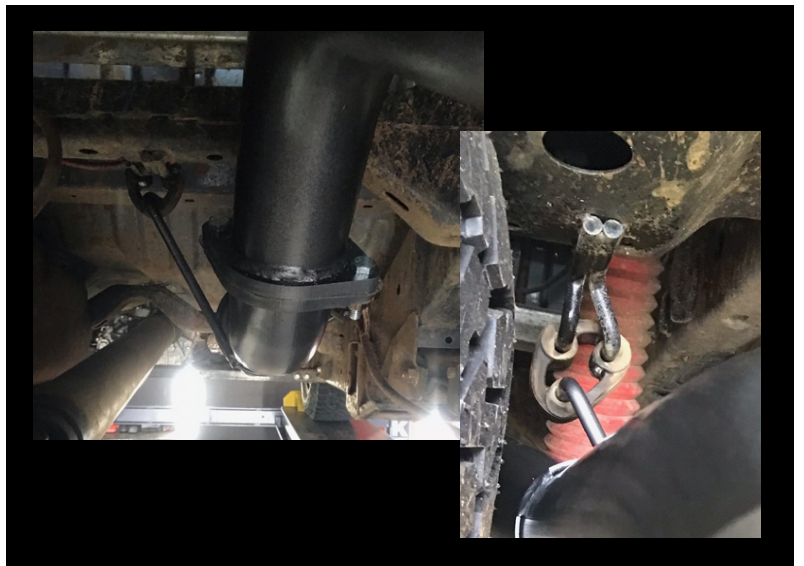
## STEP 1

Using the original DPF bolts, install the dpf adaptor pipe and finger tighten the nuts and/or bolts.  
DO NOT TIGHTEN YET. These bolts are the last ones you tighten.



## STEP 2

Using the nuts, bolts and gaskets supplied continue installing the exhaust from the front working towards the rear of vehicle using the factory mounting points (some more spray lube maybe required). All nuts and bolts should be finger tight at this stage. DO NOT TIGHTEN ANY FIRMER YET.



## STEP 3

Because the nuts are not tightened you will have a small amount of rotation available in the exhaust. Use this to line up the location of the factory mounting points with the exhaust mounts while also leaving the most amount of clearance around the exhaust system. If all mounting points are not used this product may not be covered by the warranty

## STEP 4

Now tight the Exhaust up start at the tailpipe and working your way back to the DPF Flange, as this flange has the most flex and the most rotation.

## FINAL CHECKS ONCE SYSTEM IS INSTALLED

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### **NOW THAT YOUR EXHAUST SYSTEM IS FITTED TO THE VEHICLE DO A FINAL CHECK OVER OF THE SYSTEM:**

- Make sure all the factory mounts are used and all heat shields have been replaced where applicable.
- Double check all nuts and bolts are tight.
- You may now start the vehicle and run at idle for a couple of minutes.
- Now the vehicle is ready for a test drive. Once returning from test drive and vehicle has cooled check all nuts bolts, some may need re- tightening, and gaskets can be inspected.
- Also re-check tightness of the bolts after 20-50km



### **THANKS FOR JOINING THE #LEGENDEXNATION**

If you're on Facebook or Instagram we would love to show off your vehicle on our page. Simply use the hashtag #legendexnation in a post with photos of your Legendex product you can also tag us using the tags below and we will feature your vehicle.

@legendex on Facebook and Instagram

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## OTHER LEGENDEX PRODUCTS TO SUIT YOUR DMAX/BT50

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LEGENDEX ROCK SLIDERS

LEGENDEX INTERCOOLER

LEGENDEX BUMPER REPLACEMENT BAR

LEGENDEX SNORKEL

LEGENDEX TUB RACK

LEGENDEX REMAP (Brisbane Only)

LEGENDEX TOWBAR RANGE BY TAG



## NOTES

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