



LEGENDEX EXHAUST

PRODUCT CODE: EL-SETHI3-1

Toyota Hilux N70 1KD-FTV 3L 2005-2015



CHECK YOUR PACK LIST

Once you have unpacked the system from the box make sure you have all parts that are listed on the packing list below.

COMPONENTS

HI3-1 Dump Pipe

HI3-2 Cat Pipe

HI3-3 Muffler Section

HI3-4 Tailpipe

GASKET KIT

3"2-bolt Gasket 3

Nuts 6

Bolts 6

Pyro Bolt 1

M12 x40mm Bolt 1

TOOLS REQUIRED

- Socket ratchet and various length extension bars
- 10mm, 12mm & 14mm sockets and ring spanners for removal of your standard exhaust.
- 10mm, 12mm & 14mm/ 9/16" sockets and ring spanner for your new exhaust installation.
- Spray lube (e.g. WD40, Innox, Rust Off)
- Portable light



IMPORTANT

- BEFORE INSTALLING YOUR EXHAUST, PARK YOUR VEHICLE ON LEVEL GROUND ENSURING IT IS IN GEAR (OR PARK) AND THE HANDBRAKE IS APPLIED. NEVER USE A JACK TO SUPPORT THE WEIGHT OF THE VEHICLE WHILE WORKING ON IT.
- Wear protective clothing including eye wear when installing the exhaust system.
- Wait until the vehicle's engine and exhaust system has completely cooled BEFORE you begin to remove the existing exhaust.

REMOVING YOUR EXHAUST

STEP 1

Once the engine is cold, remove the engine cover (2x10mm nuts & 3x10mm bolts) this is only to gain more room and will be re-installed, now generously spray the 2x12mm heat shield bolts with WD40 (or other spray lube) and leave to penetrate. Now spray all the factory exhaust mounting points on vehicle with spray lube.

STEP 2

Remove the 2x12mm heat shield bolts. The lower bolt maybe easier to access from the inner guard. Now with access to the 3 turbo studs spray WD40 (or other spray lube) and leave to penetrate while removing your factory exhaust.

*(Keep the heat shield as it can be re-installed)



STEP 3

Starting with the tail pipe, undo all exhaust nuts and bolts working your way forward. Remove each part as it becomes separated from the exhaust. You may require some more spray lube to help dislodge from rubber mounts.

REMOVING YOUR EXHAUST

STEP 4

When removing the dump pipe remove the 3x12mm nuts. Now remove the dump pipe from your vehicle. Keep the 3x12mm nuts as these of these will be reused to mount your new Genie dump pipe.



STEP 5

When removing the dump pipe be sure to not damage the standard turbo gasket as this will have to be re-used if in good condition. Keep the gasket and turbo nuts and bolts safely aside for re-install. *(They are a Multi Layer Steel Gasket that is fine to re-use)

STEP 6

Ensure any damaged exhaust mounts are replaced at this time (or you may void your warranty) to prevent future problems (vibrations, rattling or breakage) once the new exhaust is fitted.

INSTALLING YOUR NEW EXHAUST

A

If you ARE installing a pyrometer it is easiest to install it into the dump pipe BEFORE the dump is fitted to the vehicle

B

If you ARE NOT installing a pyrometer, then install the 1/4 tapered thread plug into the threaded boss in the dump pipe. We recommend using anti-seize on the pyro plug thread.

CAUTION: Because the thread is tapered over-tightening may damage the thread.



INSTALLING YOUR NEW EXHAUST

PRODUCT CODE: EL-SETH13-1

STEP 1

Using the original turbo dump pipe gasket and nuts install the dump pipe and finger tighten the nuts. DO NOT TIGHTEN ANY FIRMER YET.

STEP 2

Before tightening the dump pipe nuts install the new dump pipe bracket bolt supplied with the kit. You can now tighten up your dump pipe nuts

STEP 3

Using the nuts, bolts and gaskets supplied continue installing the exhaust from the front working towards the rear of vehicle using the factory mounting points (some more spray lube maybe required). All nuts and bolts should be finger tight at this stage. DO NOT TIGHTEN ANY FIRMER YET.

STEP 4

Because the nuts are not tightened you will have a small amount of rotation available in the exhaust. Use this to line up the location of the factory mounting points with the exhaust mounts while also leaving the most amount of clearance around the exhaust system. If all mounting points are not used this product may not be covered by the warranty

STEP 5

Your new exhaust is now fitted finger tight to your vehicle. If you are happy with where the system is sitting, go ahead and tighten all the nuts and bolts. (Starting at the dump pipe and working towards the rear of the vehicle.) You can now re-fit the heat shield and engine cover using factory hardware.
FIRMER YET.



FINAL CHECKS ONCE SYSTEM IS INSTALLED

NOW THAT YOUR EXHAUST SYSTEM IS FITTED TO THE VEHICLE DO A FINAL CHECK OVER OF THE SYSTEM:

- Make sure all the factory mounts are used and all heat shields have been replaced where applicable.
- Double check all nuts and bolts are tight.
- You may now start the vehicle and run at idle for a couple of minutes.
- Now the vehicle is ready for a test drive. Once returning from test drive and vehicle has cooled check all nuts bolts, some may need re- tightening, and gaskets can be inspected.
- Also re-check tightness of the bolts after 20-50km

NOTES



THANKS FOR JOINING THE LEGENDEXNATION

If you're on Facebook or Instagram we would love to show off your vehicle on our page. Simply use the hashtag #legendexnation in a post with photos of your Legendex product you can also tag us using the tags below and we will feature your vehicle.

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OTHER LEGENDEX PRODUCTS TO SUIT YOUR HILUX

LEGENDEX ROCK SLIDERS

LEGENDEX INTERCOOLER

LEGENDEX BUMPER REPLACEMENT BAR

LEGENDEX SNORKEL (2007-2015)

